



TC3228O15-B20

Multi-Wavelength PLCC Type

Features

- PLCC Type package
- High reliability
- RoHS compliance

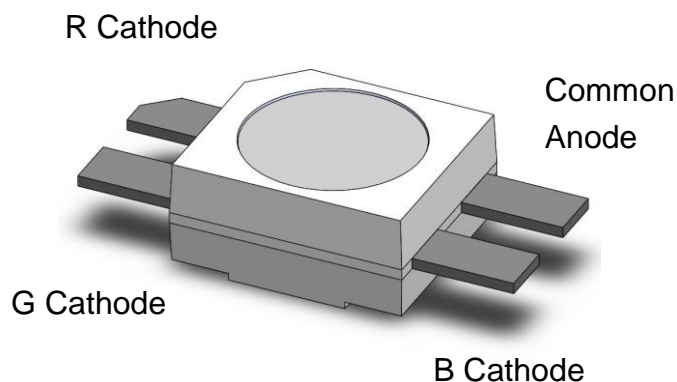
Applications

- General lighting
- Switch light
- Decorative and Entertainment lighting

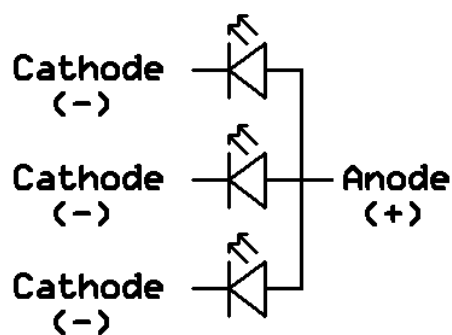
Description

The TC3228O15-B20 package has high efficacy, high power consumption, wide viewing angle and a compact form factor. These features make this package an ideal LED for all lighting applications.

Package Outline



Schematic





Absolute Maximum Rating at 25°C

Symbol	Parameters		Ratings	Units	Notes
I _F	Continuous Forward Current	R	20	mA	
		G	20		
		B	20		
I _{FP}	Peak Forward Current	R	60	mA	1
		G	60		
		B	60		
T _{opr}	Operating Temperature		-40 ~ +85	°C	
T _{stg}	Storage Temperature		-40 ~ +100	°C	
T _{sol}	Soldering Temperature		260	°C	2
P _D	Power Dissipation at(or below) 25°C Free Air Temperature	R	70	mW	
		G	100		
		B	100		

Electro-Optical Characteristics *TA = 25°C (unless otherwise specified)*

Optical Characteristics

Symbol	Parameters	Color	Test Conditions	Min	Typ	Max	Units	Notes
I _v	Luminous Intensity	R	I _F =5mA	150	-	200	mcd	3
		G	I _F =5mA	600	-	700		
		B	I _F =5mA	120	-	170		
		W	I _F =5mA	870	-	1070		
λ _d	Dominant Wavelength	R	I _F =5mA	620	-	625	nm	4
		G	I _F =5mA	525	-	530		
		B	I _F =5mA	465	-	470		
θ _{1/2}	Angle of Half Intensity	R/G/B	I _F =5mA	-	±60	-	deg	



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Electrical Characteristics

Symbol	Parameters	Color	Test Conditions	Min	Typ	Max	Units	Notes
V _F	Forward Voltage	R	I _F =5mA	1.8	-	2.2	V	5
		G	I _F =5mA	2.4	-	2.8		
		B	I _F =5mA	2.5	-	2.9		
I _R	Reverse Current	R/G/B	V _R =5V	-	-	10	uA	

Notes:

1. I_{FP} Conditions--Pulse Width ≤ 100μs and Duty ≤ 10%.
2. Soldering time ≤ 5 seconds.
3. Tolerance of Luminous Intensity ± 10%.
4. Tolerance of Dominant Wavelength ± 1nm.
5. Tolerance of Forward Voltage ± 0.1V.



Typical Characteristic Curves

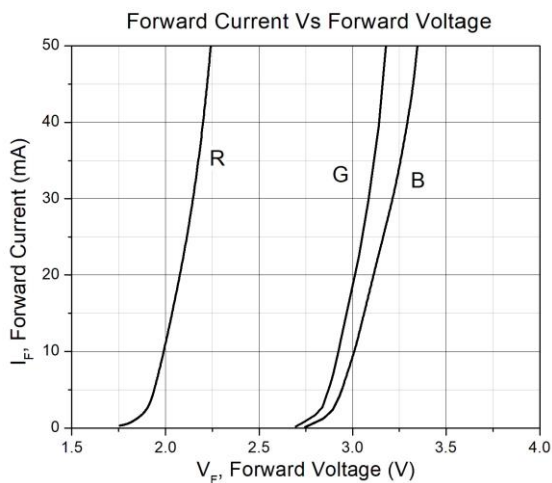


Figure 1

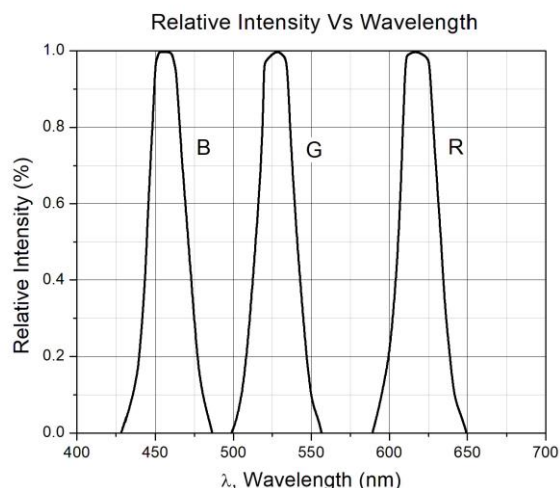


Figure 2

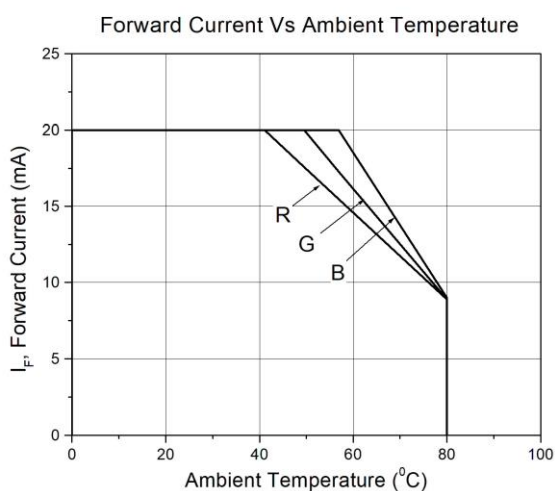


Figure 3

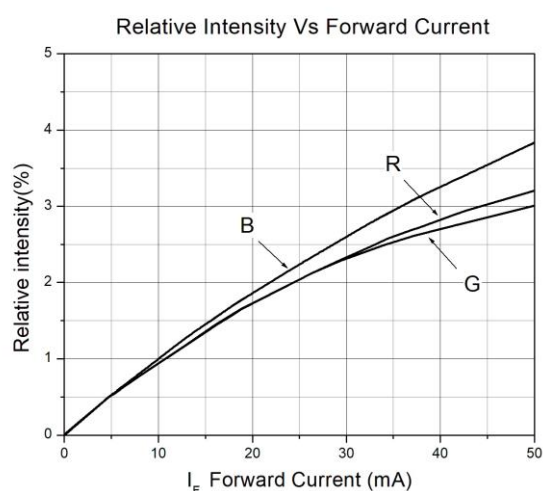


Figure 4

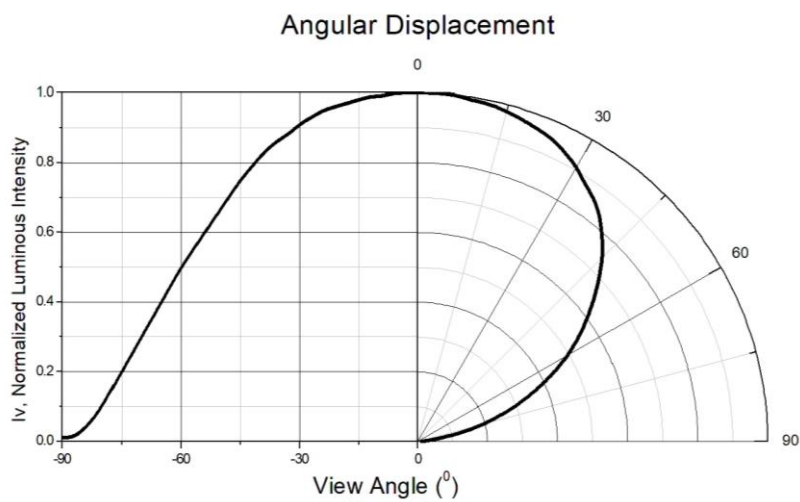


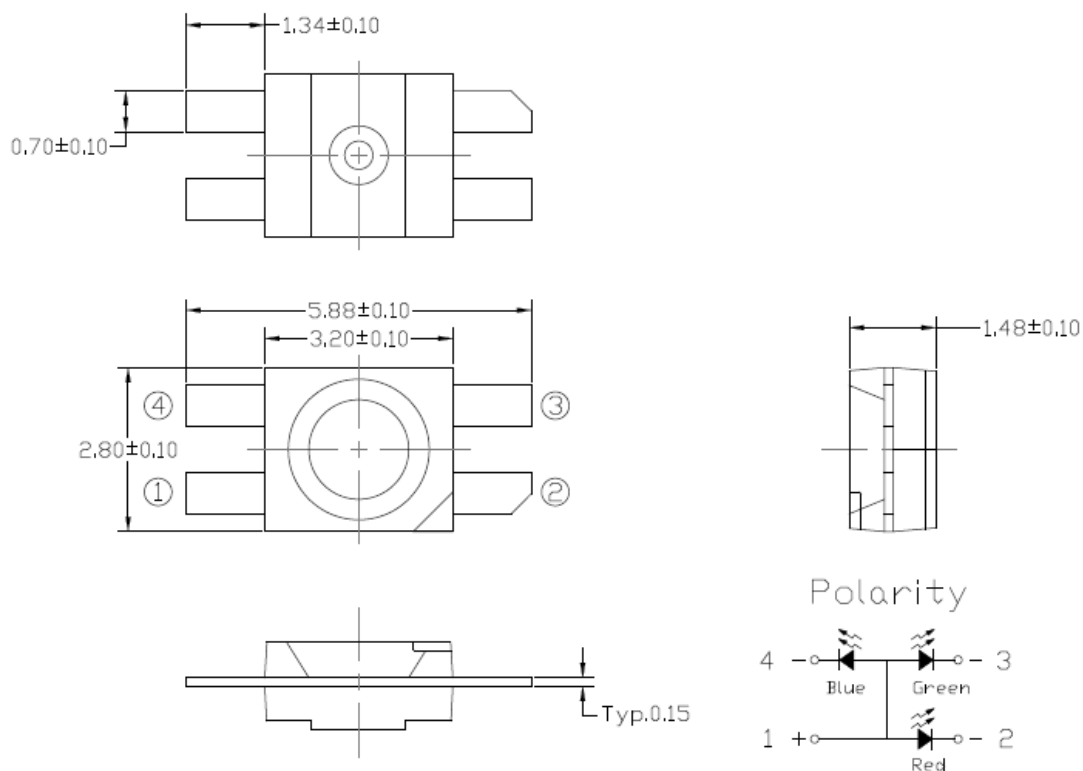
Figure 5



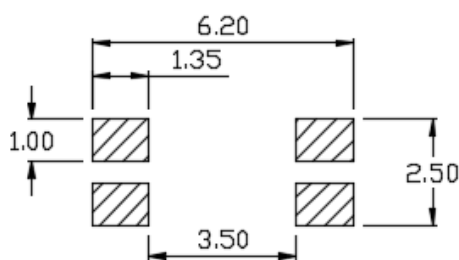
TC3228O15-B20

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Package Dimension All dimensions are in mm, unless otherwise stated. Tolerances unless dimensions $\pm 0.1\text{mm}$.



Recommended Soldering Mask All dimensions are in mm, unless otherwise stated



Ordering Information

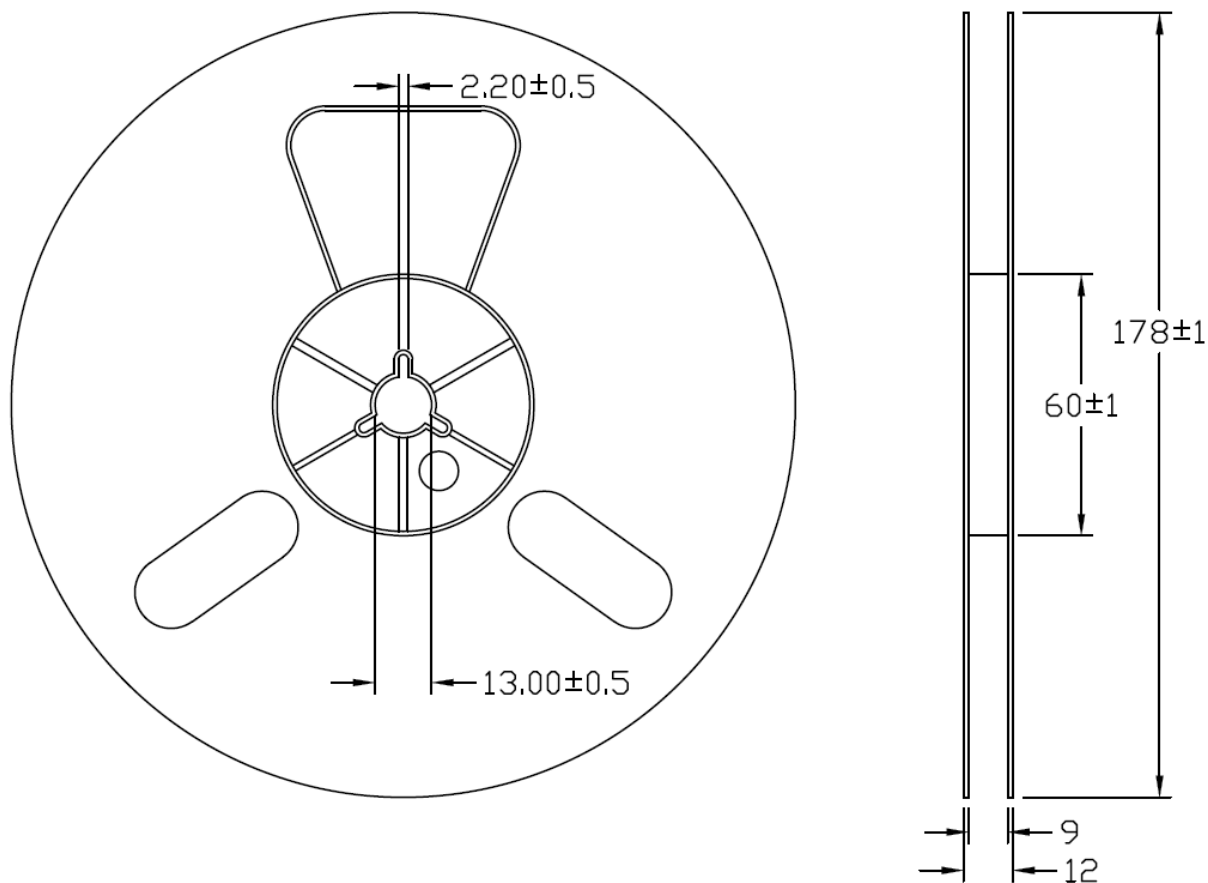
Part Number	Description	Quantity
TC3228O15-B20	1 Reel	2500 pcs



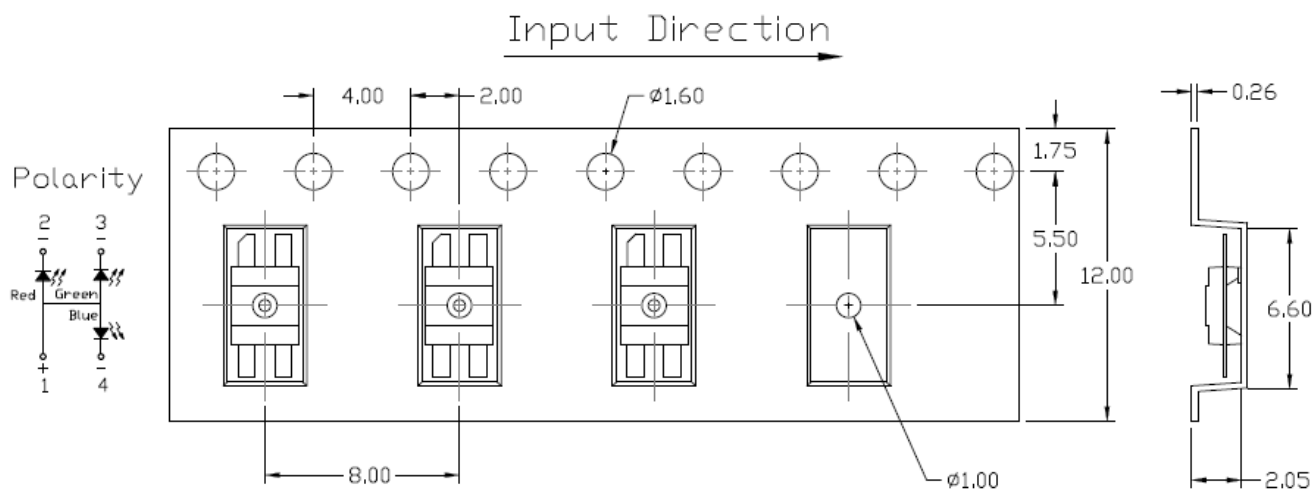
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Reel Dimension *All dimensions are in mm, unless otherwise stated*

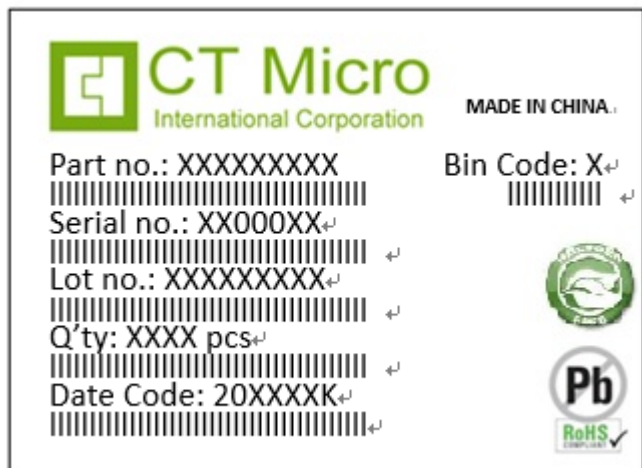


Tape Dimension *All dimensions are in mm, unless otherwise stated*





Label Form Specification



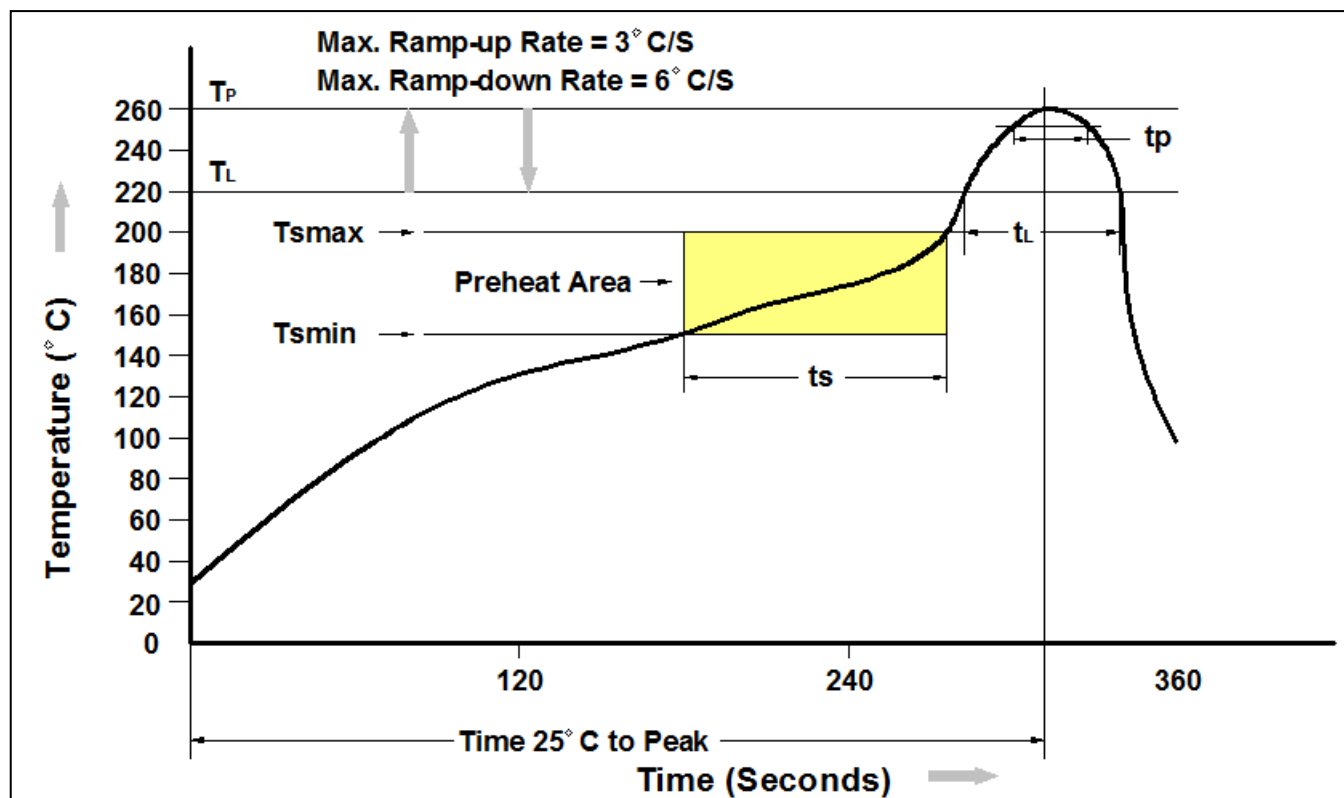
Part no: CTM Production Number
 Serial no: Production Number
 Lot no: Lot number
 Q'ty: Packing Quantity
 Date Code: Manufacture Date
 Bin Code: Iv Ranks
 MADE IN CHINA: Production Place

Storage Condition

1. Do not open moisture proof bag before the products are ready to use.
2. The moisture barrier bag should be stored at 30°C and 90%R.H. max. before opening.
Shelf life of non-opened bag is 12 months after the bag sealing date.
3. After opening the moisture barrier bag floor life is 168h at 30°C/60%RH. max. Unused LEDs should be resealed into moisture barrier bag. (Refer to J-STD-020 Standard)
4. If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the J-STD-033 Standard conditions.



Reflow Profile



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (Tsmmin)	150°C
Temperature Max. (Tsmmax)	200°C
Time (ts) from (Tsmmin to Tsmmax)	60-120 seconds
Ramp-up Rate (tL to tP)	3°C/second max.
Liquidous Temperature (TL)	217°C
Time (tL) Maintained Above (TL)	60 – 150 seconds
Peak Body Package Temperature	260°C +0°C / -5°C
Time (tP) within 5°C of 260°C	30 seconds
Ramp-down Rate (TP to TL)	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.



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