

### **Features**

- Top view 0805 package
- Viewing Angle = ±60°
- Compatible with infrared and vapor phase reflow solder process
- High reliability
- Ultra bright White
- RoHS compliance

### **Applications**

- Optical indicator.
- Switch and Symbol Display.

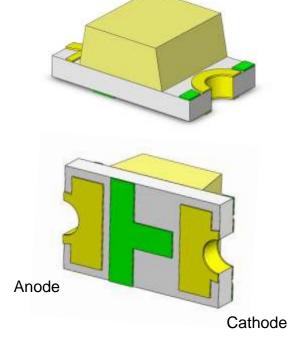
### **Description**

The HWP201208-ATC3 is an AllnGaN White LED housed in a miniature SMD package.

Static electricity and surge damage the LEDs.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

### **Package Outline**



### **Schematic**

Cathode 
$$\longrightarrow$$
 Anode  $(-)$ 



### Absolute Maximum Rating at 25°C

Symbol	Parameters	Ratings	Units	Notes
lF	Continuous Forward Current	25	mA	
I <sub>FP</sub>	Peak Forward Current	80	mA	1
V <sub>R</sub>	Reverse Voltage	5	V	
Topr	Operating Temperature	-40 ~ +85	°C	
T <sub>stg</sub>	Storage Temperature	-40 ~ +100	°C	
T <sub>sol</sub>	Soldering Temperature	260	°C	2
PD	Power Dissipation at(or below) 25°C Free Air Temperature	95	mW	

### Electro-Optical Characteristics TA = 25°C (unless otherwise specified)

### **Optical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
lv	Luminous Intensity	I <sub>F</sub> =20mA	900	-	1800	mcd	3
θ1/2	Angle of Half Intensity	I <sub>F</sub> =20mA	-	±60	-	deg	

### **Electrical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
VF	Forward Voltage	I <sub>F</sub> =20mA	2.7	-	3.3	V	4
I <sub>R</sub>	Reverse Current	V <sub>R</sub> =5V	-	-	1	μΑ	

#### Notes:

- 1. I<sub>FP</sub> Conditions--Pulse Width≦ 100µs and Duty≦ 10%.
- 2. Soldering time ≤ 10 seconds.
- 3. Bin Range of Luminous Intensity

Bin Code	Min	Max	Unit	Condition	
V2	900	1120			
W1	1120	1420	mcd	I <sub>F</sub> =20mA	
W2	1420	1800			

Tolerance of Luminous Intensity  $\pm 10\%$ 



#### 4. Bin Range of Forward Voltage

Bin Code	Min	Max	Unit	Condition		
34	2.7	2.8				
35	2.8	2.9				
36	2.9	3.0	V	I <sub>F</sub> =20mA		
37	3.0	3.1	V	IF=ZUITA		
38	3.1	3.2				
39	3.2	3.3				

Tolerance of Forward Voltage  $\pm 0.05$ V.

### 5. Bin Range of Chromaticity Coordinates

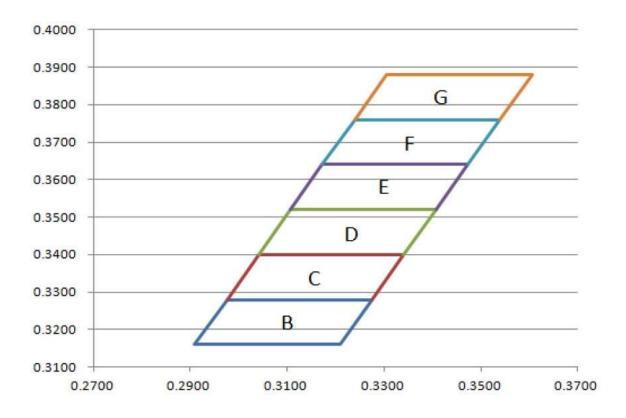
Bin Code	CIE_x	CIE_y	Bin Code	CIE_x	CIE_y
	0.2909	0.3160	C	0.2975	0.3280
В	0.2975	0.3280		0.3041	0.3400
Ь	0.3275	0.3280	C	0.3341	0.3400
	0.3209	0.3160		0.3275	0.3280
	0.3041	0.3400	E	0.3107	0.3520
D	0.3107	0.3520		0.3173	0.3640
	0.3407	0.3520		0.3473	0.3640
	0.3341	0.3400		0.3407	0.3520
	0.3173	0.3640	G	0.3239	0.3760
F	0.3239	0.3760		0.3305	0.3880
	0.3539	0.3760	G	0.3605	0.3880
	0.3473	0.3640		0.3539	0.3760

<sup>1.</sup> The value is based on driving current by 20mA

<sup>2.</sup> Tolerance of Chromaticity Coordinates  $\pm 0.01\,$ 

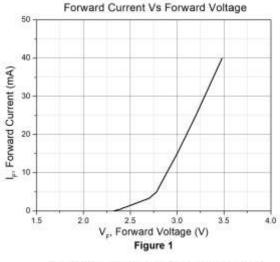


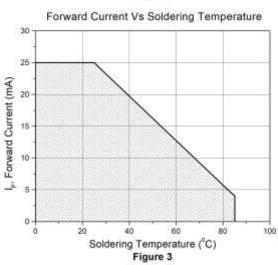
## The C.I.E. 1931 Chromaticity Diagram

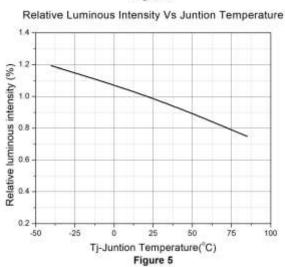


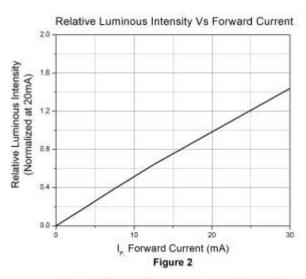


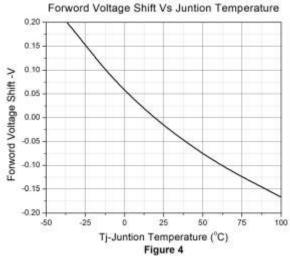
## **Typical Characteristic Curves**

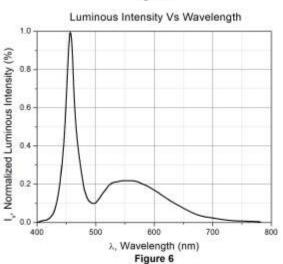






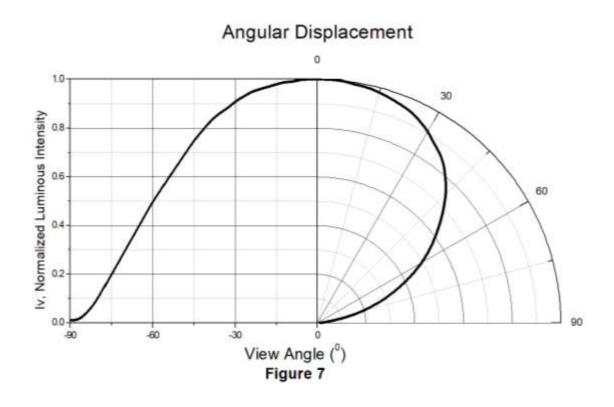






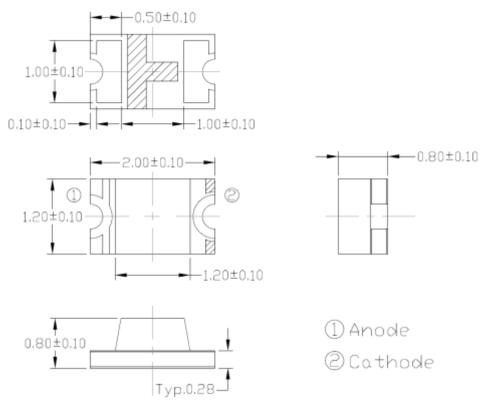


## **Typical Characteristic Curves**



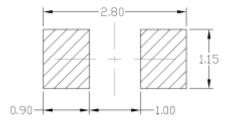


### Package Dimension All dimensions are in mm, unless otherwise stated



Note: Tolerance unless mentioned is ±0.1mm.

### Recommended Soldering Mask All dimensions are in mm, unless otherwise stated



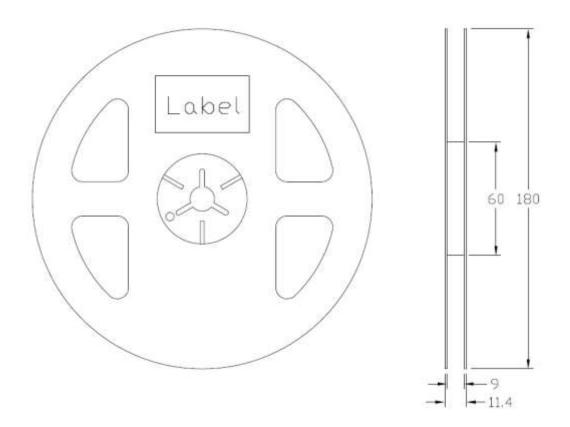
Note: Tolerance unless mentioned is ±0.1mm.

### **Ordering Information**

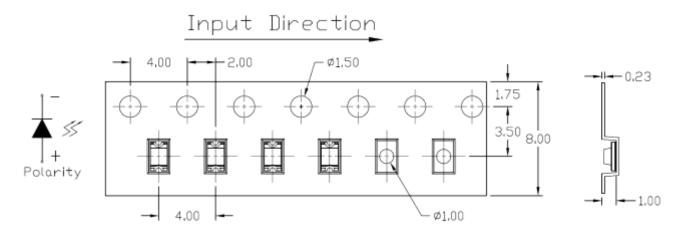
Part Number	Description	Quantity
HWP201208-ATC3	Tape & Reel	3000 pcs



### Reel Dimension All dimensions are in mm, unless otherwise stated



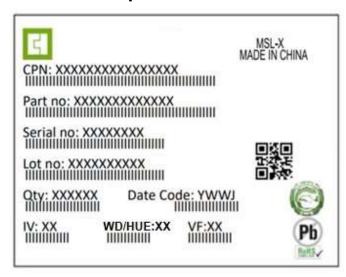
### Tape Dimension All dimensions are in mm, unless otherwise stated



Note: Tolerance unless mentioned is ±0.1mm.



### **Label Form Specification**



CPN : Customer Part Number
Part no: CTM Production Number

Serial no: Production Number

Lot no: Lot number

Q'ty: Packing Quantity

Date Code: Manufacture Date IV: Bin Code of Luminous Intensity

WD : Bin Code of Dominant Wavelength

HUE: Bin Code of Chromaticity Coordinates

VF : Bin Code of Forward Voltage

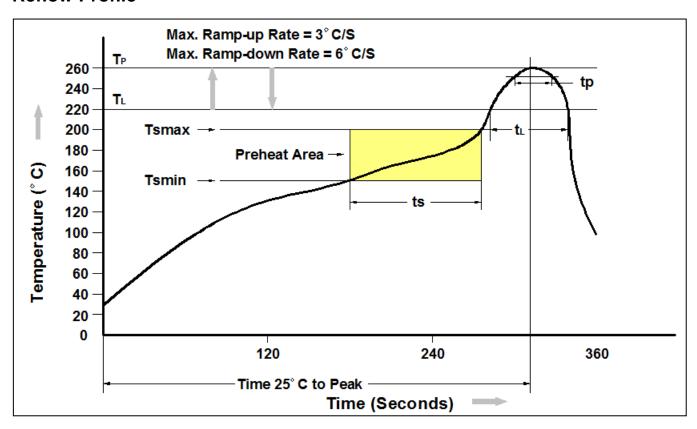
MADE IN CHINA: Production Place

### **Storage Condition**

- 1. Do not open moisture proof bag before the products are ready to use.
- 2. The moisture barrier bag should be stored at 30°C and 90%R.H. max. before opening. Shelf life of non-opened bag is 12 months after the bag sealing date.
- 3. After opening the moisture barrier bag floor life is 1 year at 30°C/60%RH. max. Unused LEDs should be resealed into moisture barrier bag. (Refer to J-STD-020 Standard)
- 4. If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the J-STD-033 Standard conditions.



### **Reflow Profile**



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (Tsmin)	150°C
Temperature Max. (Tsmax)	200°C
Time (ts) from (Tsmin to Tsmax)	60-120 seconds
Ramp-up Rate (t∟ to t <sub>P</sub> )	3°C/second max.
Liquidous Temperature (T <sub>L</sub> )	217°C
Time (t <sub>L</sub> ) Maintained Above (T <sub>L</sub> )	60 – 150 seconds
Peak Body Package Temperature	260°C +0°C / -5°C
Time (t <sub>P</sub> ) within 5°C of 260°C	30 seconds
Ramp-down Rate (T <sub>P</sub> to T <sub>L</sub> )	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.



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