



GRP201208-CTC3

Dual Wavelength SMD Type Emitter

Features

- Top view 0805 package
- Viewing Angle = $\pm 65^\circ$
- Compatible with infrared and vapor phase reflow solder process
- High reliability
- Dual dominant wavelength
(G=525nm , R=621nm)
- RoHS compliance

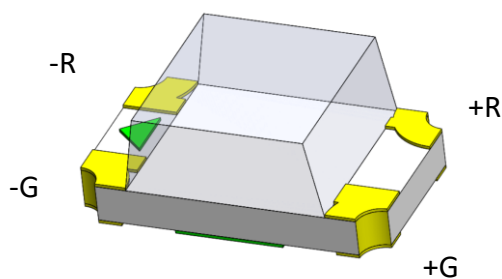
Description

The GRP201208-CTC3 is a double LED housed in a miniature SMD package. The device has a dominant wavelength of 525 nm and 621 nm LED.

Applications

- Optical indicator.
- Switch and Symbol Display.

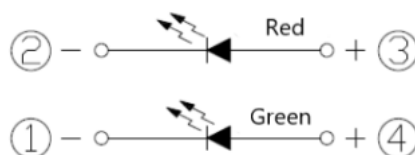
Package Outline



Cathode

Anode

Schematic



**Absolute Maximum Rating at 25°C**

Symbol	Parameters		Ratings	Units	Notes
I _F	Continuous Forward Current	G	25	mA	
		R	25		
I _{FP}	Peak Forward Current	G	60	mA	1
		R	100		
V _R	Reverse Voltage		5	V	
T _{opr}	Operating Temperature		-40 ~ +85	°C	
T _{stg}	Storage Temperature		-40 ~ +100	°C	
T _{sol}	Soldering Temperature		260	°C	2
P _D	Power Dissipation at(or below) 25°C Free Air Temperature	G	95	mW	
		R	60		

Electro-Optical Characteristics *TA = 25°C (unless otherwise specified)***Optical Characteristics (Green)**

Symbol	Parameters	Test Conditions	Min	Typ	Max	Units	Notes
I _v	Luminous Intensity	I _F =5mA	225	-	565	mcd	3
λ _p	Peak Wavelength	I _F =5mA	-	516	-	nm	
λ _D	Dominant Wavelength	I _F =5mA	520	-	535	nm	4
θ _{1/2}	Angle of Half Intensity	I _F =5mA	-	±65	-	deg	

Electrical Characteristics

Symbol	Parameters	Test Conditions	Min	Typ	Max	Units	Notes
V _F	Forward Voltage	I _F =5mA	2.4	-	3.1	V	
I _R	Reverse Current	V _R =5V	-	-	1	μA	

Optical Characteristics (Red)

Symbol	Parameters	Test Conditions	Min	Typ	Max	Units	Notes
I _v	Luminous Intensity	I _F =5mA	36	-	90	mcd	3
λ _p	Peak Wavelength	I _F =5mA	-	632	-	nm	
λ _D	Dominant Wavelength	I _F =5mA	-	621	-	nm	
θ _{1/2}	Angle of Half Intensity	I _F =5mA	-	±65	-	deg	

**Electrical Characteristics**

Symbol	Parameters	Test Conditions	Min	Typ	Max	Units	Notes
V _F	Forward Voltage	I _F =5mA	1.6	-	2.1	V	
I _R	Reverse Current	V _R =5V	-	-	1	μA	

Notes:

1. I_{FP} Conditions--Pulse Width ≤ 100μs and Duty ≤ 10%.
2. Soldering time ≤ 10 seconds.
3. Bin Range of Luminous Intensity

Green				
Bin Code	Min	Max	Unit	Condition
SA	225	360	mcd	I _F =5mA
TA	360	565		
Red				
Bin Code	Min	Max	Unit	Condition
NA	36.0	57.0	mcd	I _F =5mA
PA	57.0	90.0		

Tolerance of: Luminous Intensity ±10%

4. Bin Range of Dominant Wavelength

Green				
Bin Code	Min	Max	Unit	Condition
A5	520	525	nm	I _F =5mA
A6	525	530		
A7	530	535		

Tolerance of Dominant Wavelength: ±1nm.



Typical Characteristic Curves

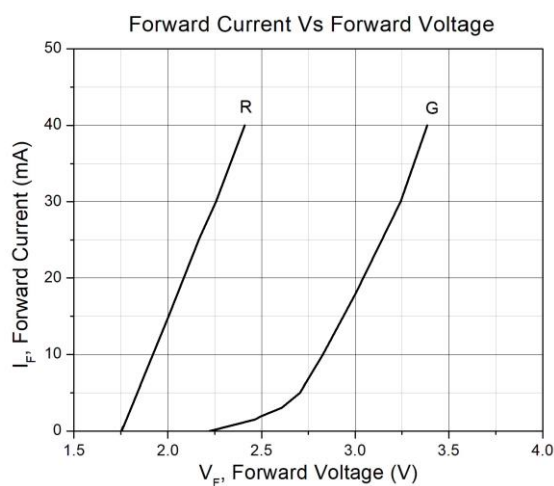


Figure 1

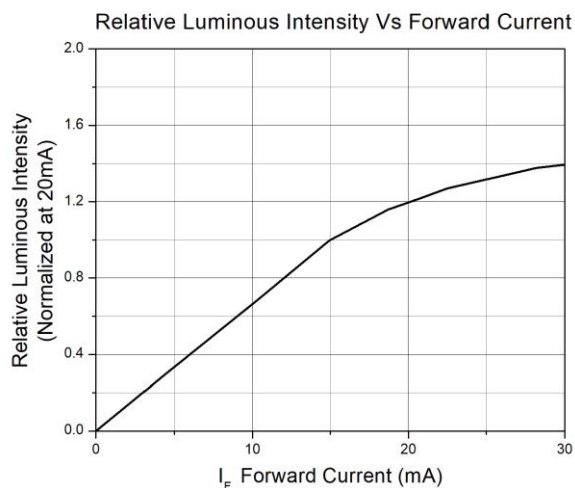


Figure 2

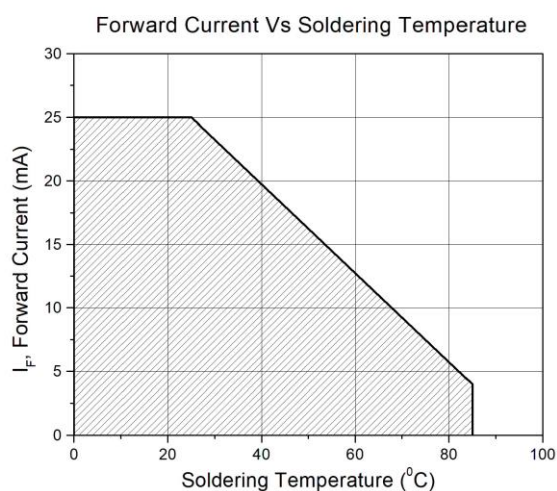


Figure 3

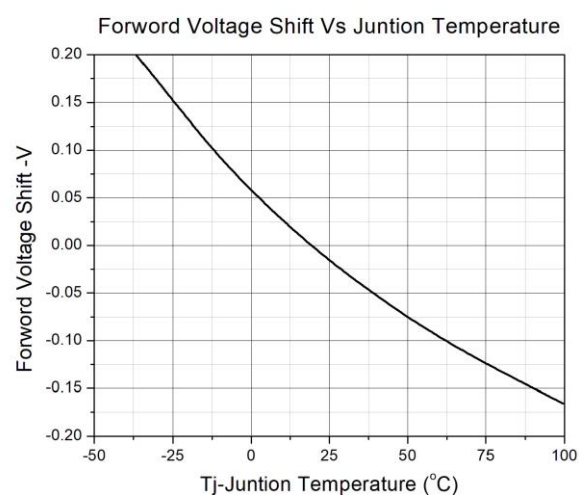


Figure 4

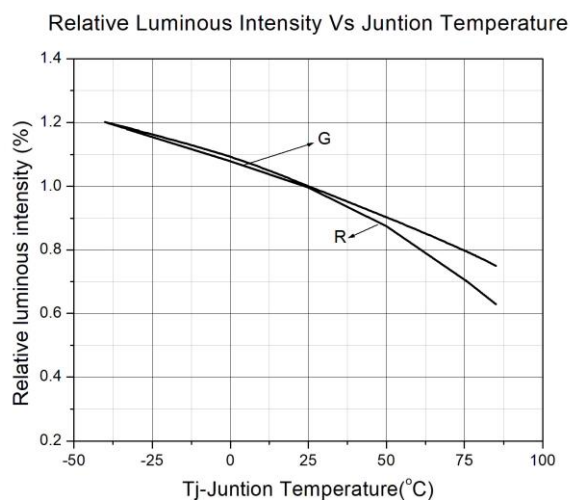


Figure 5

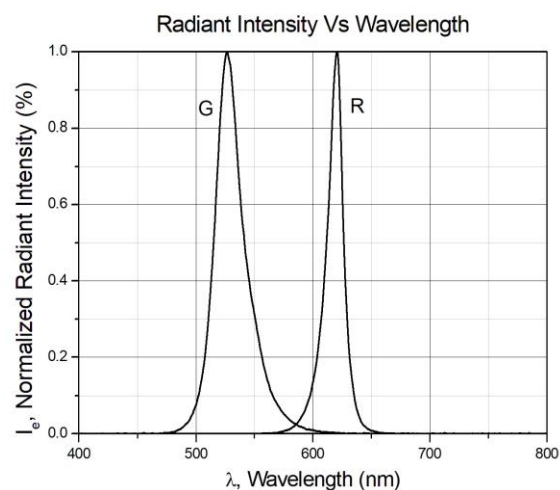


Figure 6



Typical Characteristic Curves

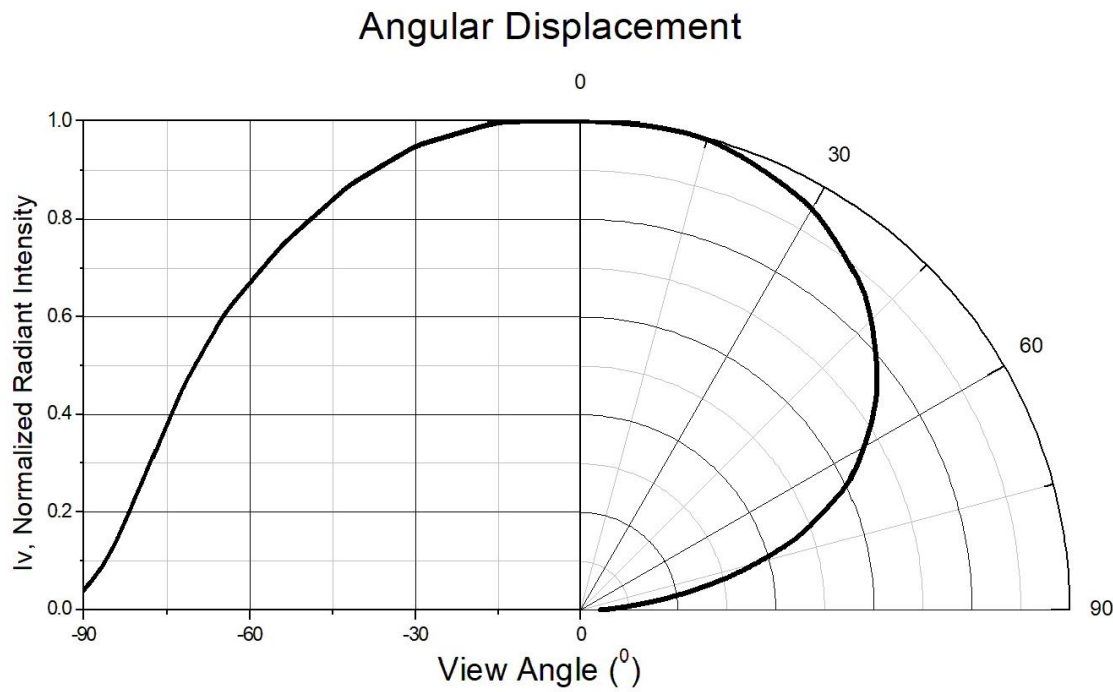
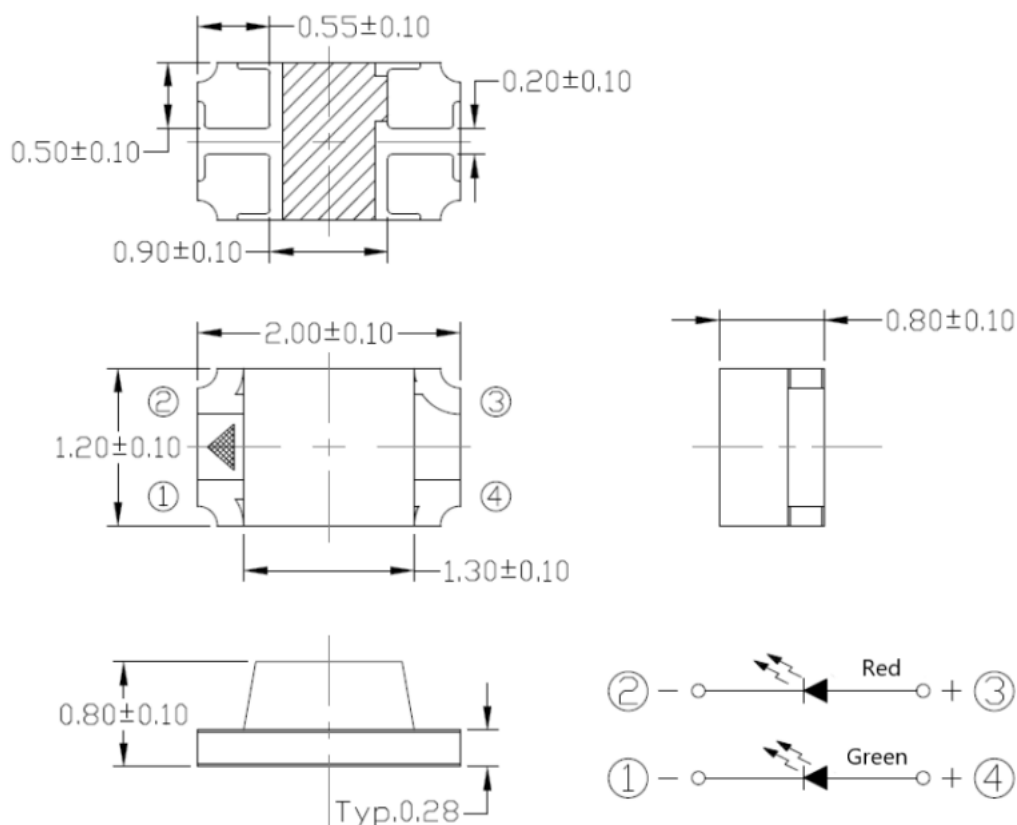


Figure 7

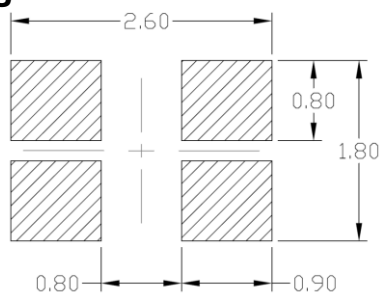


Package Dimension *All dimensions are in mm, unless otherwise stated*



Note: Tolerance unless mentioned is ± 0.1 mm.

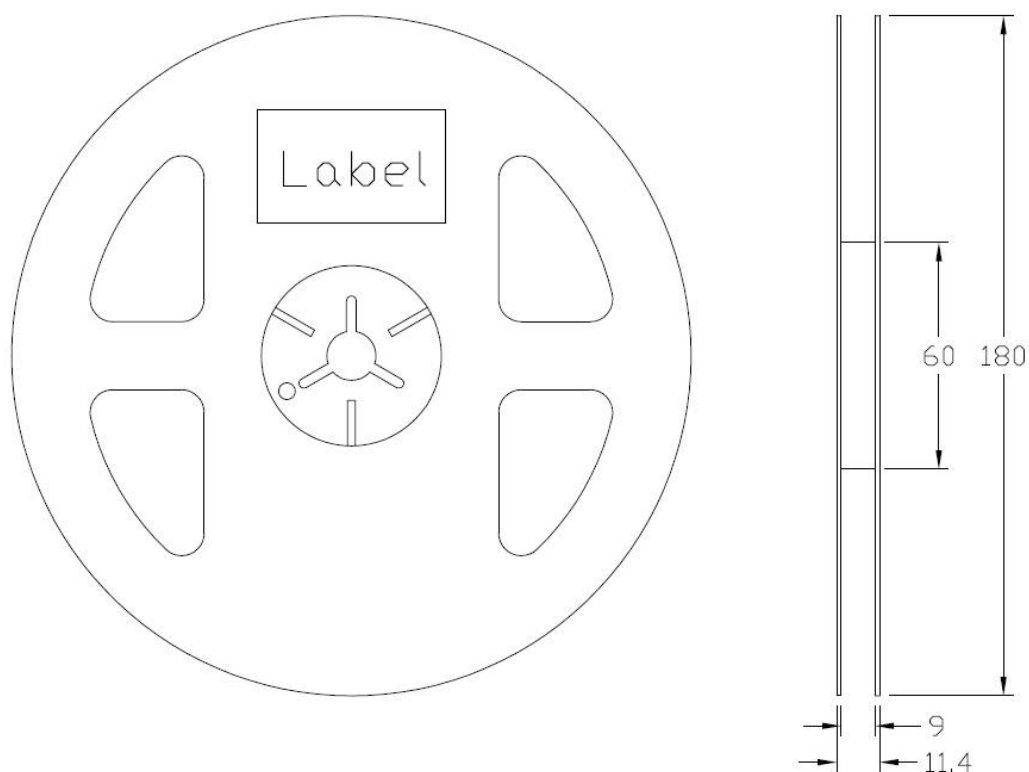
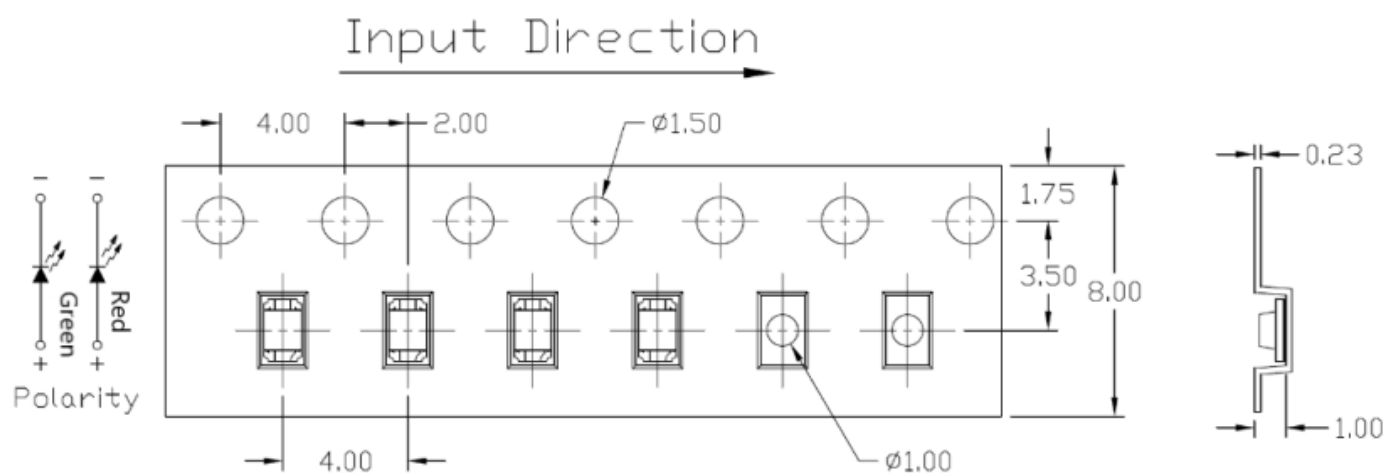
Recommended Soldering Mask *All dimensions are in mm, unless otherwise stated*



Note: Tolerance unless mentioned is ± 0.1 mm.

Ordering Information

Part Number	Description	Quantity
GRP201208-CTC3	Tape & Reel	3000 pcs

**Reel Dimension** *All dimensions are in mm, unless otherwise stated***Tape Dimension** *All dimensions are in mm, unless otherwise stated*

Note: Tolerance unless mentioned is ± 0.1 mm.



Label Form Specification

CT Micro
International Corporation

MSL-X
MADE IN CHINA

CPN: XXXXXXXXXXXXXXXXX
|||||

Part no: XXXXXXXXXXXXXXXX
|||||

Serial no: XXXXXXXXX
|||||

Lot no: XXXXXXXXX
|||||

Qty: XXXXXX Date Code: YWWJ
||||| |||||

IV: XX WD:XX VF:XX
||||| ||||| |||||

QR Code

Pb
RoHS

CPN : Customer Part Number
Part no: CTM Production Number
Serial no: Production Number
Lot no: Lot number
Q'ty: Packing Quantity
Date Code: Manufacture Date
IV : Bin Code of Luminous Intensity
WD : Bin Code of Dominant Wavelength
VF : Bin Code of Forward Voltage
MADE IN CHINA: Production Place

Storage Condition

1. Do not open moisture proof bag before the products are ready to use.
2. The moisture barrier bag should be stored at 30°C and 90%R.H. max. before opening.
Shelf life of non-opened bag is 12 months after the bag sealing date.
3. After opening the moisture barrier bag floor life is 1 year at 30°C/60%RH. max. Unused LEDs should be resealed into moisture barrier bag. (Refer to J-STD-020 Standard)
4. If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the J-STD-033 Standard conditions.



Reflow Profile



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (Tsmin)	150°C
Temperature Max. (Tsmax)	200°C
Time (ts) from (Tsmin to Tsmax)	60-120 seconds
Ramp-up Rate (tL to tP)	3°C/second max.
Liquidous Temperature (TL)	217°C
Time (tL) Maintained Above (TL)	60 – 150 seconds
Peak Body Package Temperature	260°C +0°C / -5°C
Time (tP) within 5°C of 260°C	30 seconds
Ramp-down Rate (TP to TL)	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.



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- 2. A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.*