

# GAP161504-ATC2

# **Dual Wavelength SMD Type Emitter**

## **Features**

- Top view 1615 package •
- Viewing Angle =  $\pm 65^{\circ}$ •
- Compatible with infrared and vapor phase reflow • solder process
- High reliability •
- Dual dominant wavelength (G=520nm, A=605nm)
- **RoHS** compliance •

# **Applications**

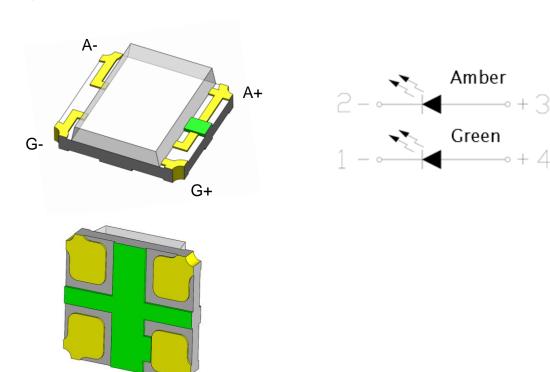
- Optical indicator.
- Switch and Symbol Display.

## Description

Schematic

The GAP161504-ATC2 is a double LED housed in a miniature SMD package. The device has a dominant wavelength of 520nm and 605nm LED.

• + 4



# **Package Outline**



# Absolute Maximum Rating at 25°C

Symbol	Parameters	Ratings	Units	Notes	
1-	Continuous Forward Current	G	25	mA	
I <sub>F</sub>	Continuous Forward Current	A	25	mA	
1	IFP Peak Forward Current		100		1
IFP			60	mA	1
V <sub>R</sub>	Reverse Voltage	5	V		
T <sub>opr</sub>	T <sub>opr</sub> Operating Temperature		-40 ~ +85	0 <b>C</b>	
T <sub>stg</sub>	T <sub>stg</sub> Storage Temperature		-40 ~ +100	0 <b>C</b>	
T <sub>sol</sub>	Soldering Temperature	260	0 <b>C</b>	2	
	P <sub>D</sub> Power Dissipation at(or below) 25°C Free Air Temperature		95		
۳D			60	mW	

## Electro-Optical Characteristics TA = 25°C (unless otherwise specified)

## **Optical Characteristics (Green)**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
lv	Luminous Intensity	I <sub>F</sub> =20mA	565	-	1420	mcd	3
λр	Peak Wavelength	I <sub>F</sub> =20mA	-	-	-	nm	
λd	Dominant Wavelength	I <sub>F</sub> =20mA	515	-	530	nm	4
θ1/2	Angle of Half Intensity	I <sub>F</sub> =20mA	-	±65	-	deg	

## **Electrical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
VF	Forward Voltage	I <sub>F</sub> =20mA	2.6	-	3.4	V	5
I <sub>R</sub>	Reverse Current	V <sub>R</sub> =5V	-	-	1	μA	

## **Optical Characteristics (Amber)**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
lv	Luminous Intensity	I <sub>F</sub> =20mA	72	-	180	mcd	3
λр	Peak Wavelength	I <sub>F</sub> =20mA	-	611	-	nm	
λd	Dominant Wavelength	I <sub>F</sub> =20mA	-	605	-	nm	4
θ1/2	Angle of Half Intensity	I⊧=20mA	-	±65	-	deg	



#### **Electrical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
VF	Forward Voltage	I <sub>F</sub> =20mA	1.7	-	2.4	V	5
I <sub>R</sub>	Reverse Current	V <sub>R</sub> =5V	-	-	1	μA	

#### Notes:

- 1. IFP Conditions--Pulse Width  $\leq 100 \mu s$  and Duty  $\leq 10\%$ .
- 2. Soldering time  $\leq 10$  seconds.
- 3. Bin Range of Luminous Intensity

Amber							
Bin Code	Min	Max	Unit	Condition			
Q	72	112	mad	I <sub>F</sub> =20mA			
R	112	180	mcd	i⊦=2011A			
	Green						
UA	565	900	mad				
VA	900	1420	mcd	l <sub>F</sub> =20mA			

Tolerance of: Luminous Intensity  $\pm 10\%$ 

#### 4. Bin Range of Dominant Wavelength

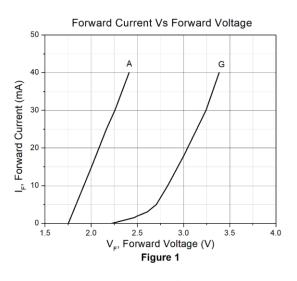
		Green		
Bin Code	Min	Max	Unit	Condition
A4	515	520		
A5	520	525	nm	I⊧=20mA
A6	525	530		

Tolerance of Dominant Wavelength: ±1nm.

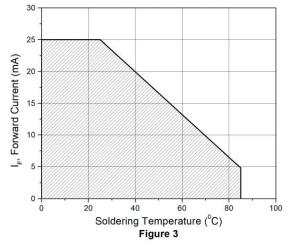


# GAP161504-ATC2 Dual Wavelength SMD Type Emitter

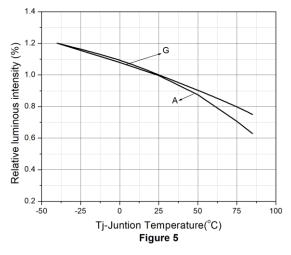
# **Typical Characteristic Curves**

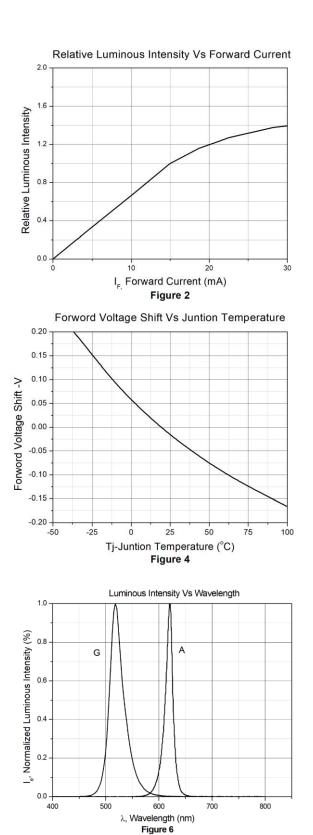


Forward Current Vs Soldering Temperature



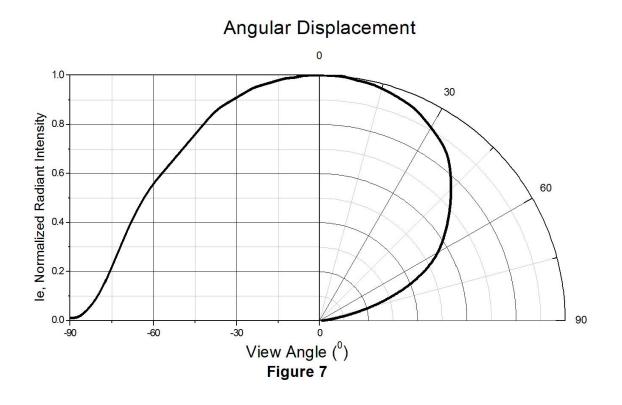
Relative Luminous Intensity Vs Juntion Temperature







# **Typical Characteristic Curves**



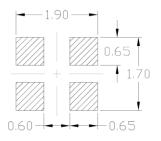


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## Package Dimension All dimensions are in mm, unless otherwise stated

Note: Tolerance unless mentioned is ±0.1mm.

## Recommended Soldering Mask All dimensions are in mm, unless otherwise stated



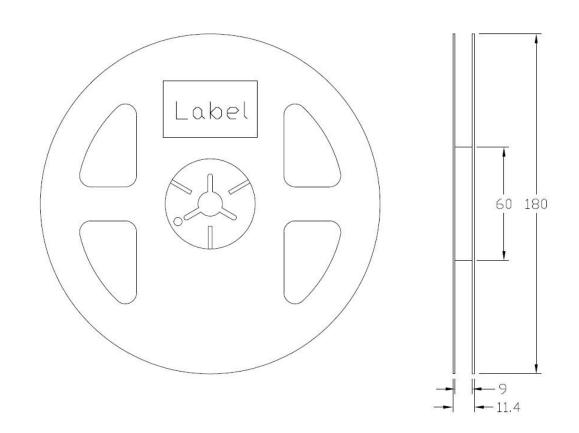
Note: Tolerance unless mentioned is ±0.1mm.

## **Ordering Information**

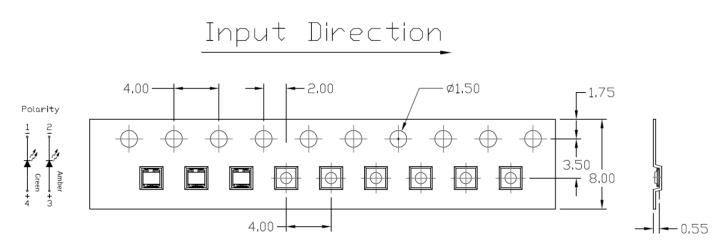
Part Number	Description	Quantity
GAP161504-ATC2	Tape & Reel	2000 pcs



## Reel Dimension All dimensions are in mm, unless otherwise stated



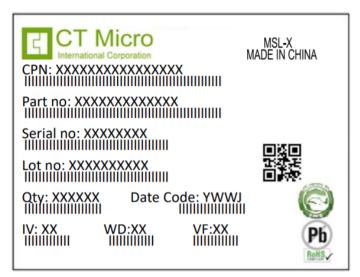
Tape Dimension All dimensions are in mm, unless otherwise stated



Note: Tolerance unless mentioned is ±0.1mm.



# Label Form Specification



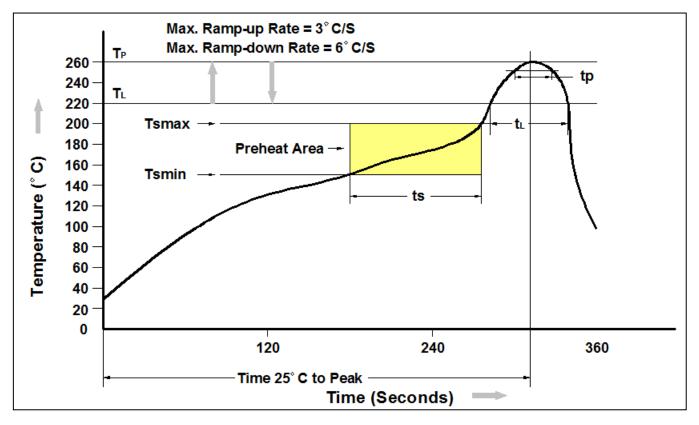
CPN : Customer Part Number Part no: CTM Production Number Serial no: Production Number Lot no: Lot number Q'ty: Packing Quantity Date Code: Manufacture Date IV : Bin Code of Luminous Intensity WD : Bin Code of Dominant Wavelength VF : Bin Code of Forward Voltage MADE IN CHINA: Production Place

# **Storage Condition**

- 1. Do not open moisture proof bag before the products are ready to use.
- 2. The moisture barrier bag should be stored at 30°C and 90%R.H. max. before opening. Shelf life of non-opened bag is 12 months after the bag sealing date.
- 3. After opening the moisture barrier bag floor life is 1 year at 30°C/60%RH. max. Unused LEDs should be resealed into moisture barrier bag. (Refer to J-STD-020 Standard)
- 4. If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the J-STD-033 Standard conditions.



## **Reflow Profile**



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (Tsmin)	150°C
Temperature Max. (Tsmax)	200°C
Time (ts) from (Tsmin to Tsmax)	60-120 seconds
Ramp-up Rate (t∟ to t⊳)	3°C/second max.
Liquidous Temperature (T∟)	217°C
Time (t <sub>L</sub> ) Maintained Above (T <sub>L</sub> )	60 – 150 seconds
Peak Body Package Temperature	260°C +0°C / -5°C
Time (t <sub>P</sub> ) within 5°C of 260°C	30 seconds
Ramp-down Rate ( $T_P$ to $T_L$ )	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.



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