

# **Dual Wavelength SMD Type Emitter**

#### **Features**

- Top view 1206 package
- Viewing Angle = ±65°
- Compatible with infrared and vapor phase reflow solder process
- High reliability
- Dual dominant wavelength (B=470nm, R=621nm)
- RoHS compliance

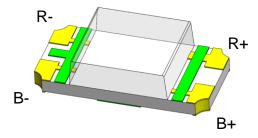
## **Applications**

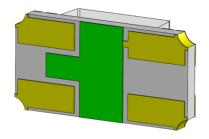
- Optical indicator.
- Switch and Symbol Display.

## **Description**

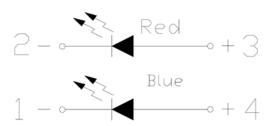
The BRP321608-ATC2 is a double LED housed in a miniature SMD package. The device has a dominant wavelength of 470nm and 621nm LED.

## **Package Outline**





#### **Schematic**





# BRP321608-ATC2 Dual Wavelength SMD Type Emitter

## Absolute Maximum Rating at 25°C

Symbol	Parameters		Ratings	Units	Notes
	Continuous Forward Cornent	В	25	m 1	
l <sub>F</sub>	Continuous Forward Current	R	25	mA	
	Dool Commont	В	60	A	1
I <sub>FP</sub>	Peak Forward Current	R	60	mA	
$V_R$	Reverse Voltage		5	V	
$T_{opr}$	Operating Temperature		-40 ~ +85	°C	
T <sub>stg</sub>	Storage Temperature		-40 ~ +100	οС	
T <sub>sol</sub>	Soldering Temperature		260	°C	2
D	Power Dissipation at(or below) 25°C Free Air		60	mW	
P <sub>D</sub> Temperature		R	95	11100	

## Electro-Optical Characteristics TA = 25°C (unless otherwise specified)

**Optical Characteristics (Blue)** 

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
lv	Luminous Intensity	I <sub>F</sub> =20mA	90	-	225	mcd	3
λр	Peak Wavelength	I <sub>F</sub> =20mA	-	466	-		
λd	Dominant Wavelength	I <sub>F</sub> =20mA	460	-	475	nm	4
θ1/2	Angle of Half Intensity	I <sub>F</sub> =20mA	-	±65	-	deg	

#### **Electrical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
V <sub>F</sub>	Forward Voltage	I <sub>F</sub> =20mA	2.7	-	3.5	V	
I <sub>R</sub>	Reverse Current	V <sub>R</sub> =5V	-	-	1	μA	



# **Dual Wavelength SMD Type Emitter**

## **Optical Characteristics (Red)**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
lv	Luminous Intensity	I <sub>F</sub> =20mA	72	-	180	mcd	3
λр	Peak Wavelength	I <sub>F</sub> =20mA	-	632	-		
λd	Dominant Wavelength	I <sub>F</sub> =20mA	-	621	-	nm	
θ1/2	Angle of Half Intensity	I <sub>F</sub> =20mA	-	±65	-	deg	

#### **Electrical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
VF	Forward Voltage	I <sub>F</sub> =20mA	1.7	-	2.4	V	
I <sub>R</sub>	Reverse Current	V <sub>R</sub> =5V	-	-	1	μΑ	

#### Notes:

- 1. I<sub>FP</sub> Conditions--Pulse Width≦ 100µs and Duty≦ 10%.
- 2. Soldering time≤ 10 seconds.
- 3. Bin Range of Luminous Intensity

		Blue					
Bin Code	Min	Max	Unit	Condition			
QA	90	140	mad	I <sub>F</sub> =20mA			
RA	140	225	mcd				
	Red						
Q	72	112	mad	IF=20mA			
R	112	180	mcd	IF=ZUIIIA			

Tolerance of: Luminous Intensity  $\pm 10\%$ 

#### 4. Bin Range of Dominant Wavelength

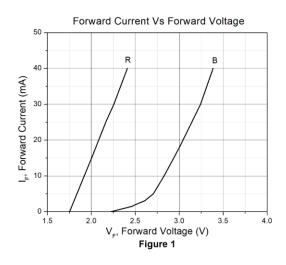
		Blue		
Bin Code	Min	Max	Unit	Condition
A5	460	465		
A6	465	470	nm	I <sub>F</sub> =20mA
A7	470	475		

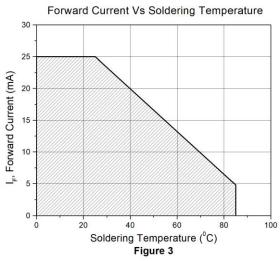
Tolerance of Dominant Wavelength: ±1nm.

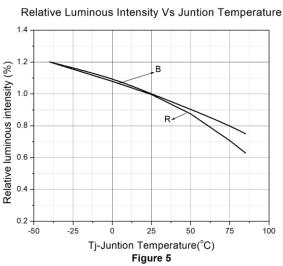


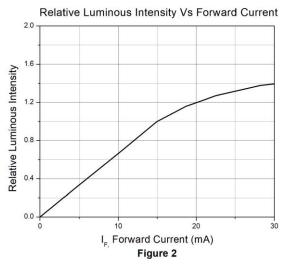
# **Dual Wavelength SMD Type Emitter**

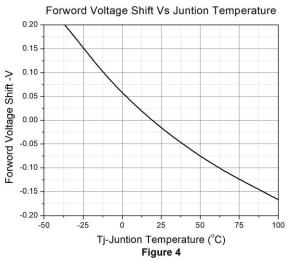
## **Typical Characteristic Curves**

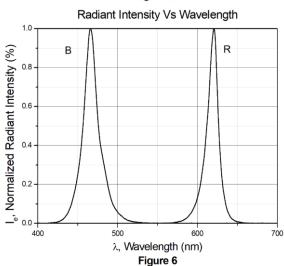








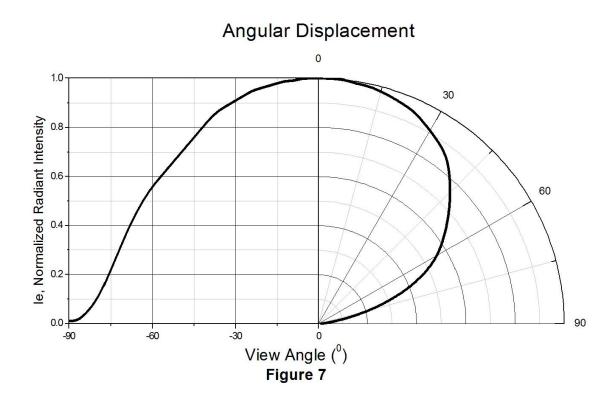








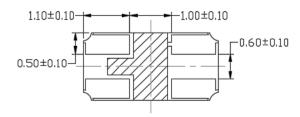
## **Typical Characteristic Curves**

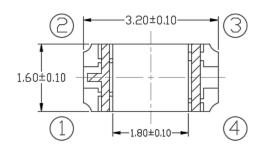


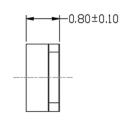


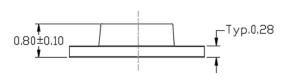
# **Dual Wavelength SMD Type Emitter**

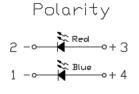
## Package Dimension All dimensions are in mm, unless otherwise stated





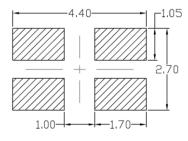






Note: Tolerance unless mentioned is ±0.1mm.

## Recommended Soldering Mask All dimensions are in mm, unless otherwise stated



Note: Tolerance unless mentioned is ±0.1mm.

## **Ordering Information**

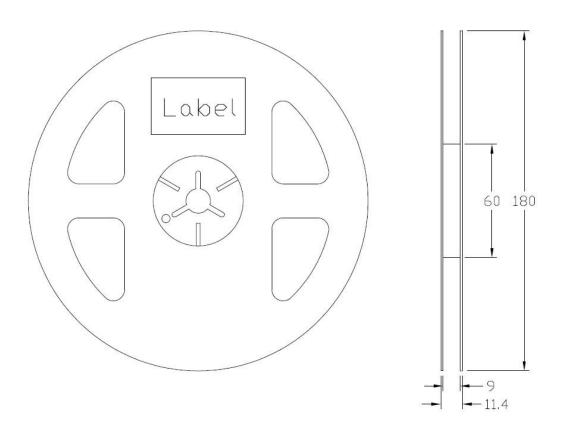
Part Number	Description	Quantity
BRP321608-ATC2	Tape & Reel	2000 pcs



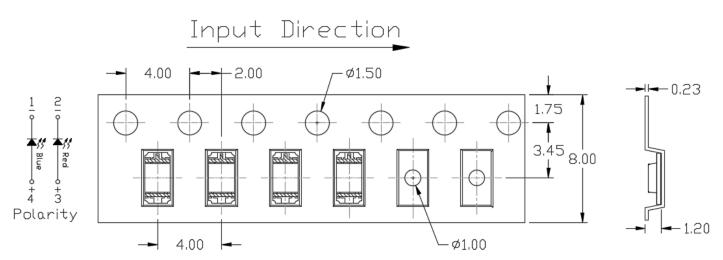
**Dual Wavelength SMD Type Emitter** 



## Reel Dimension All dimensions are in mm, unless otherwise stated



## Tape Dimension All dimensions are in mm, unless otherwise stated

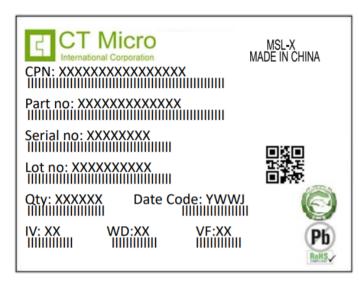


Note: Tolerance unless mentioned is ±0.1mm.



## **Dual Wavelength SMD Type Emitter**

#### **Label Form Specification**



CPN : Customer Part Number
Part no: CTM Production Number

Serial no: Production Number

Lot no: Lot number

Q'ty: Packing Quantity

Date Code: Manufacture Date

IV: Bin Code of Luminous Intensity

WD: Bin Code of Dominant Wavelength

VF : Bin Code of Forward Voltage

MADE IN CHINA: Production Place

## **Storage Condition**

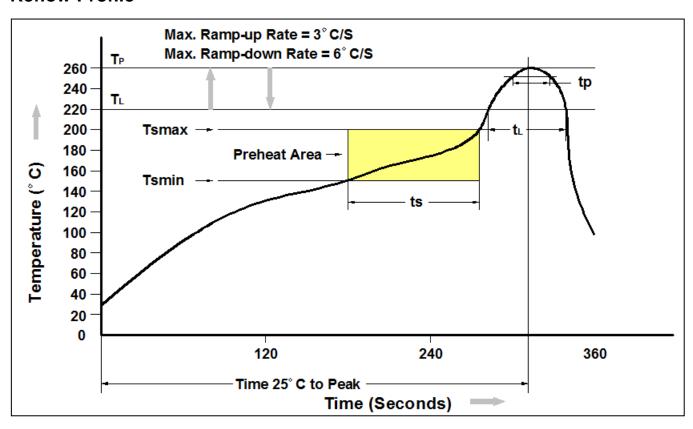
- 1. Do not open moisture proof bag before the products are ready to use.
- 2. The moisture barrier bag should be stored at 30°C and 90%R.H. max. before opening. Shelf life of non-opened bag is 12 months after the bag sealing date.
- 3. After opening the moisture barrier bag floor life is 1 year at 30°C/60%RH. max. Unused LEDs should be resealed into moisture barrier bag. (Refer to J-STD-020 Standard)
- 4. If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the J-STD-033 Standard conditions.





# **Dual Wavelength SMD Type Emitter**

## **Reflow Profile**



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (Tsmin)	150°C
Temperature Max. (Tsmax)	200°C
Time (ts) from (Tsmin to Tsmax)	60-120 seconds
Ramp-up Rate (t∟ to t⊳)	3°C/second max.
Liquidous Temperature (T <sub>L</sub> )	217°C
Time (t <sub>L</sub> ) Maintained Above (T <sub>L</sub> )	60 – 150 seconds
Peak Body Package Temperature	260°C +0°C / -5°C
Time (t <sub>P</sub> ) within 5°C of 260°C	30 seconds
Ramp-down Rate (T <sub>P</sub> to T <sub>L</sub> )	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.



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