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#### **Features**

- Small double-end package
- Viewing Angle = ±60°
- High reliability
- Ultra bright Blue
- RoHS compliance

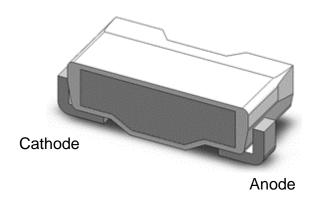
### **Applications**

Blue sensor

### **Description**

The BC2808O12-B20 is an InGaN Blue LED housed in a miniature SMD package. The device has a dominant wavelength of 470nm LED.

### **Package Outline**



#### **Schematic**



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### Absolute Maximum Rating at 25°C

Symbol	Parameters	Ratings	Units	Notes
lF	Continuous Forward Current	20	mA	
I <sub>FP</sub>	Peak Forward Current	50	mA	1
V <sub>R</sub>	Reverse Voltage	5	V	
Topr	Operating Temperature	-40 ~ +85	°C	
T <sub>stg</sub>	Storage Temperature	-40 ~ +100	°C	
T <sub>sol</sub>	Soldering Temperature	260	°C	2
PD	Power Dissipation at(or below) 25°C Free Air Temperature	78	mW	

### Electro-Optical Characteristics TA = 25°C (unless otherwise specified)

#### **Optical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
lv	Luminous Intensity	I <sub>F</sub> =20mA	360	450	560	mcd	3
λd	Dominant Wavelength	I <sub>F</sub> =20mA	460	470	476	nm	4
λр	Peak Wavelength	I <sub>F</sub> =20mA	-	464	-	nm	
Δλ	Spectral Bandwidth	I <sub>F</sub> =20mA	-	25	-	nm	
θ1/2	Angle of Half Intensity	I <sub>F</sub> =20mA	-	±60	-	deg	

#### **Electrical Characteristics**

Symbol	Parameters	Test Conditions	Min	Тур	Max	Units	Notes
VF	Forward Voltage	I <sub>F</sub> =20mA	2.3	2.8	3.3	V	5
I <sub>R</sub>	Reverse Current	V <sub>R</sub> =5V	-	-	10	μΑ	



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#### Notes:

- 1. I<sub>FP</sub> Conditions--Pulse Width≦ 100µs and Duty≦ 1%.
- 2. Soldering time≤ 5 seconds.
- 3. Tolerance of Luminous Intensity:  $\pm 10\%$ .

Color	Bin Code	Spec Range
Blue	U	360-450 mcd
	V	450-560 mcd

4. Tolerance of Dominant Wavelength: ±1nm.

Color	Bin Code	Spec Range
	Α	460-464 nm
Plus	В	464-468 nm
Blue	С	468-472 nm
	D	472-476 nm

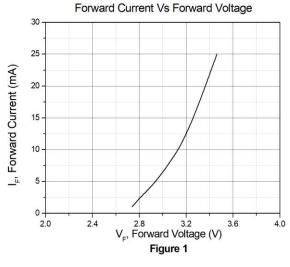
5. Tolerance of Forward voltage:  $\pm 0.1$ V.

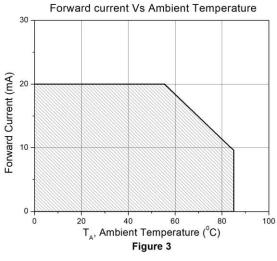
Color	Bin Code	Spec Range
	F8	2.3-2.5 V
	G7	2.5-2.7 V
Blue	G8	2.7-2.9 V
	H7	2.9-3.1 V
	H8	3.1-3.3 V

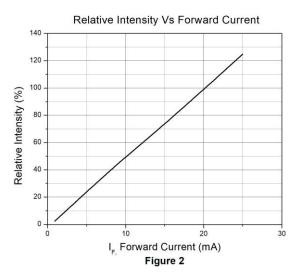


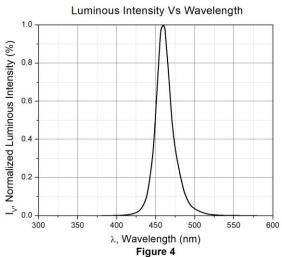
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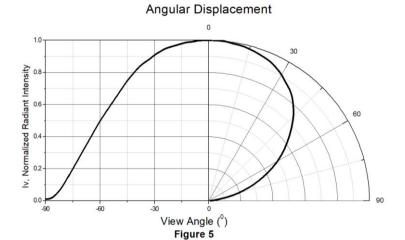
### **Typical Characteristic Curves**





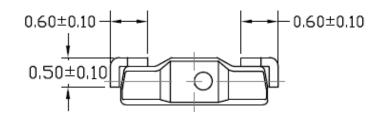


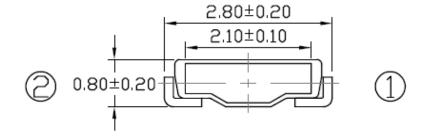


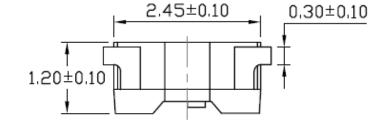




Package Dimension All dimensions are in mm, unless otherwise stated



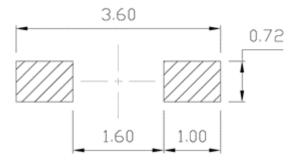




1 Anode

② Cathode

Recommended Soldering Mask All dimensions are in mm, unless otherwise stated

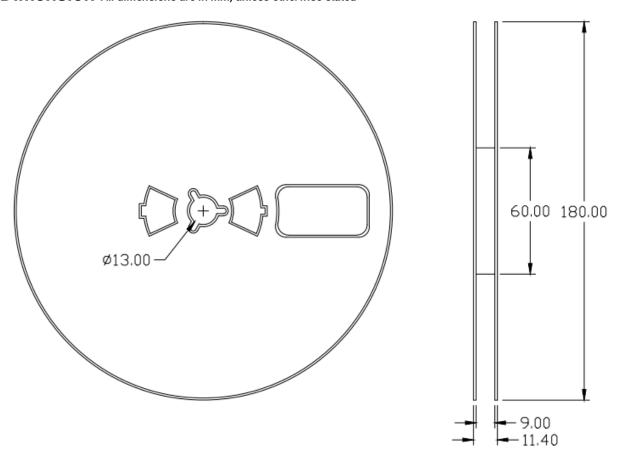


### **Ordering Information**

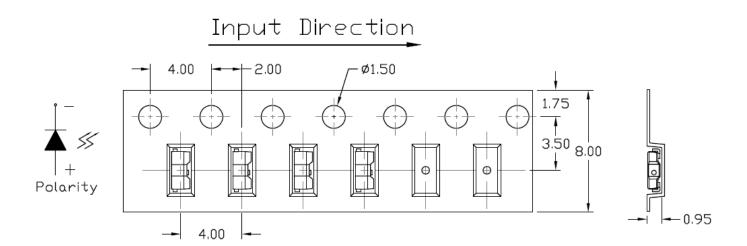
Part Number	Description	Quantity
BC2808O12-B20	Tape & Reel	2000 pcs



Reel Dimension All dimensions are in mm, unless otherwise stated

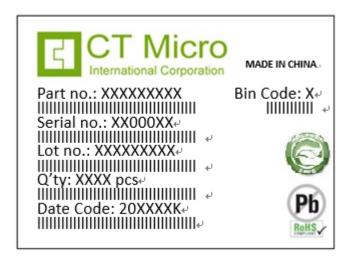


Tape Dimension All dimensions are in mm, unless otherwise stated





#### **Label Form Specification**



Part no: CTM Production Number Serial no: Production Number

Lot no: Lot number

Q'ty: Packing Quantity

Date Code: Manufacture Date

Bin Code: Iv Ranks

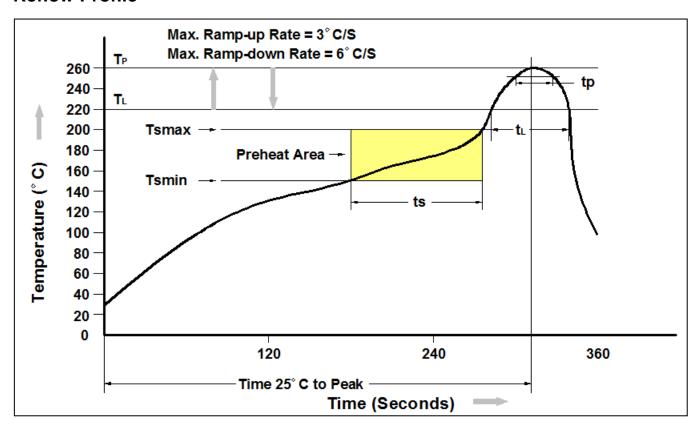
MADE IN CHINA: Production Place

#### **Storage Condition**

- 1. Do not open moisture proof bag before the products are ready to use.
- 2. The moisture barrier bag should be stored at 30°C and 90%R.H. max. before opening. Shelf life of non-opened bag is 12 months after the bag sealing date.
- 3. After opening the moisture barrier bag floor life is 168h at 30°C/60%RH. max. Unused LEDs should be resealed into moisture barrier bag. (Refer to J-STD-020 Standard)
- 4. If the moisture absorbent material has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the J-STD-033 Standard conditions.



#### **Reflow Profile**



Profile Feature	Pb-Free Assembly Profile
Temperature Min. (Tsmin)	150°C
Temperature Max. (Tsmax)	200°C
Time (ts) from (Tsmin to Tsmax)	60-120 seconds
Ramp-up Rate (t∟ to t <sub>P</sub> )	3°C/second max.
Liquidous Temperature (T∟)	217°C
Time (t <sub>L</sub> ) Maintained Above (T <sub>L</sub> )	60 – 150 seconds
Peak Body Package Temperature	260°C +0°C / -5°C
Time (t <sub>P</sub> ) within 5°C of 260°C	30 seconds
Ramp-down Rate (T <sub>P</sub> to T <sub>L</sub> )	6°C/second max
Time 25°C to Peak Temperature	8 minutes max.



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